

# Separation of Etoposide Using an Acclaim Phenyl-1 Column

## **INTRODUCTION**

Etoposide, a semisynthetic derivative of podophyllotoxin, is used in treating patients with a variety of malignant tumors.<sup>1</sup> Its analysis by reversed-phase high-performance liquid chromatography (HPLC) has been published by the United States Pharmacopeia (USP) and Chinese Pharmacopoeia (CP).<sup>2,3</sup>

The USP related compounds method uses a 50 min gradient on a column containing packing L11. The USP column packing L11 is defined as phenyl groups chemically bonded to porous silica particles 1.5 to 10  $\mu\text{m}$  in diameter. The particle size requirement in the USP etoposide monograph for the related compounds method is less than 5  $\mu\text{m}$  in diameter. The resolution ( $R_s$ ) between etoposide and propylparaben required in the related compounds test should be not less than 1.1. The CP method is similar to the USP method but adds a requirement that the retention time ( $t_R$ ) of etoposide be approximately 25 min.

The work shown here describes a separation of etoposide using an Acclaim<sup>®</sup> Phenyl-1 column. The Phenyl-1 column is based on covalent modification of high-purity, spherical, porous silica particles (3  $\mu\text{m}$ ), with a specially designed silane ligand-bearing proprietary alkyl aromatic functionality.<sup>4</sup>

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Figure 1A shows chromatograms of etoposide and propylparaben following the USP method. The  $R_s$  between etoposide and propylparaben is 8.7, much better than required in the USP method; and the  $t_R$  of etoposide is close to 25 min, which meets the requirement in the CP method.

Figure 1B shows a faster and simpler method for the separation of etoposide and propylparaben using the Phenyl-1 column with isocratic elution. The separation of etoposide is completed within 7 min with excellent resolution ( $R_s = 5.2$ ) between etoposide and propylparaben.

## EQUIPMENT

Dionex UltiMate® 3000 RSLC system including:

HPG 3400RS pump

WPS 3000RS autosampler

TCC-3000RS thermostatted column compartment

DAD-3000RS UV-vis detector

Chromleon® Chromatography Data System (CDS)  
software version 6.80 SR9

## REFERENCES

1. Kato, Y.; Mawatari, H.; Nishimura, S.I.; Sakura, N.; Ueda, K. Determination of Etoposide Serum Concentrations in Small Pediatric Samples by an Improved Method of Reversed-Phase High-Performance Liquid Chromatography. *Acta Med. Okayama* **2003**, *57* (1), 21–24.
2. The United States Pharmacopeia, USP34–NF29, 2788.
3. Chinese Pharmacopoeia (Vol. 2), 2010, 472.
4. Dionex Corporation, *Acclaim Phenyl-1 Unique Reversed-Phase Column with High Aromatic Selectivity*. Sunnyvale, CA. <http://www.dionex.com/en-us/products/columns/lc/reversed-phase/acclaim-phenyl/lp-87227.html> (accessed Jan 6, 2011).

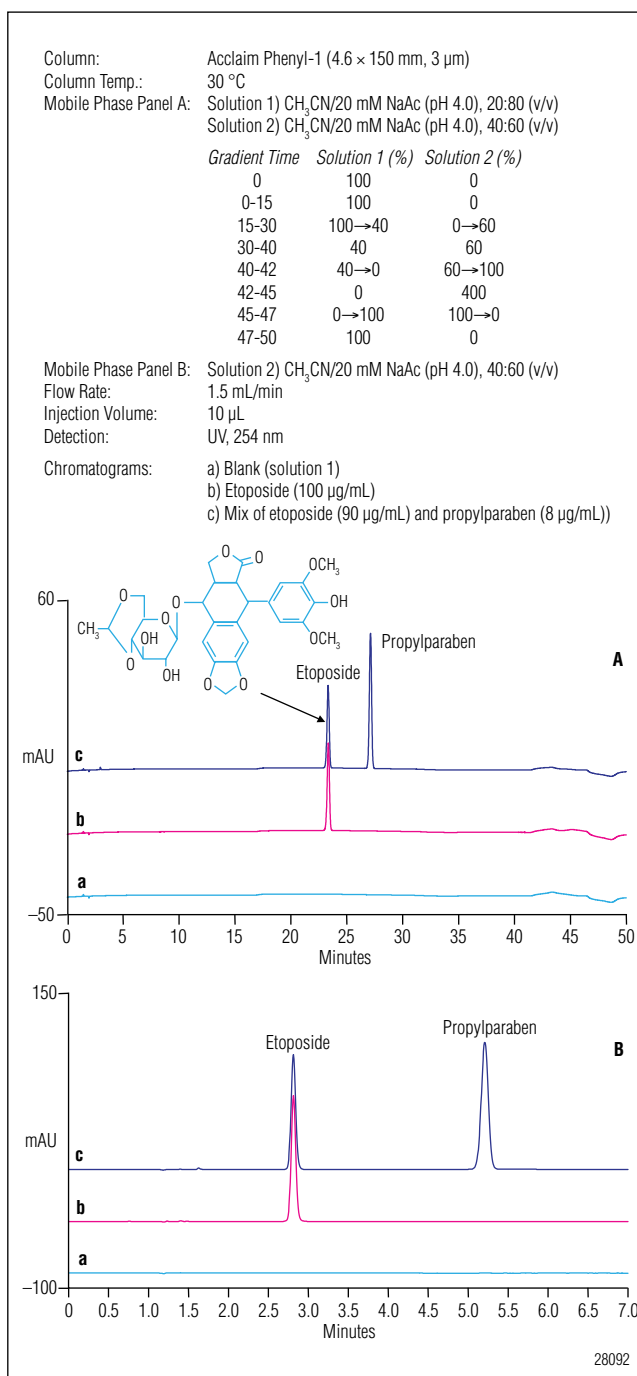


Figure 1. Chromatograms of etoposide following (A) the USP method and (B) isocratic method, using the Acclaim Phenyl-1 column.

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